

Plaslube® ABS NAT

Techmer Polymer Modifiers - *Acrylonitrile Butadiene Styrene*

General Information

General

Material Status	• Commercial: Active
Availability	• North America
Features	• General Purpose
Appearance	• Colors Available • Natural Color
Forms	• Pellets
Processing Method	• Injection Molding

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.04		ASTM D792
Melt Mass-Flow Rate (MFR)			ASTM D1238
200°C/10.0 kg	21	g/10 min	
230°C/3.8 kg	4.5	g/10 min	
Molding Shrinkage - Flow	6.0E-3	in/in	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Break)	4900	psi	ASTM D638
Tensile Elongation (Break)	3.5	%	ASTM D638
Flexural Modulus	330000	psi	ASTM D790
Flexural Strength	9400	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-40°F, 0.125 in	1.0	ft·lb/in	
32°F, 0.125 in	1.9	ft·lb/in	
73°F, 0.125 in	5.6	ft·lb/in	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	103		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (66 psi, Unannealed)	219	°F	ASTM D648
Deflection Temperature Under Load (264 psi, Unannealed)	172	°F	ASTM D648

Notes

¹ Typical properties: these are not to be construed as specifications.

